

# Work Order ID 59433

Friday, June 04, 2010 10:50:56 AM

Page 1

Item ID: D350-591-213

Accept

Revision ID:

Item Name: Heli-Access-Step, Short LH

Start Date: 6/4/2010 Start Qty: 1.00

Required Date: 6/11/2010 Req'd Qty: 1.00

Reference: Return 2010 / RA110040 / NCR10-038

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3078

A

DSI 9472

A

100

QC5- Inspect part completeness to step on W/O

0.00

QC

Quality Control

Memo

0.00

Original B56918 @ CHG003.

Step is a LH & was not required by the customer, upon receipt of the no-charges from NCR10-038.

Kit found to be complete.

110

Pick Kit

0.00

Packaging

Packaging

Memo

0.00

New paperwork, labels & decals required with the new batch # @ CHG003.

<b>DART</b> Dart Aerospace Ltd. 1275 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7			
P/N		D350-591-213	
DESC.	Heli-Access Step LH High	CHG	CHG003
LOT	B56918	STC	SH92-6
MODEL	AS350/355	STC	SH967NE
MADE IN CANADA		D2729-1	

TC APPROVAL # 09-89  
TEL: 1-613-632-5200

KG for BG 10/06/07

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Page 2

Item ID: D350-591-213

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Short LH

Start Date: 6/4/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/11/2010 Req'd Qty: 1.00



Customer:

Reference: Return 2010 / RA110040 / NCR10-038

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

*Sub 6/08*

Quality Control

Ensure part is complete & correctly identified,

*41*

*41*

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

*per se*

Packaging

*Per se / 8/08*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/06/08*

*PL 10-6-08*